

TECO-BOND-3PLUS

Assembly adhesive for duct & segmental seals

TECO-BOND-3PLUS was specially developed for bonding elastomeric sealing profiles to concrete surfaces. The styrene-rubber adhesive is characterized by a high initial strength as well as permanently by very good adhesive strengths. This adhesive is suitable both for conventional contact bonding after contact surface wetting on both sides by means of a brush coating and for economically efficient wet bed frame bonding. efficient wet bed frame bonding by spraying.

The strong adhesive does not attack the seal and offers the 3-fold plus in the form of the following decisive advantages:

TECO-BOND-3PLUS

- **is free of Toluol!**
- **can be applied directly without stirring!**
- **has a shelf life of at least 12 months!**

Technical data

Rubber base	> Styrene
Color	> black
Consistency	> brushable & sprayable
Shelf life	> 12 months
Consumption (at 33mm groove/profile width)	> ca. 25 - 30 gr/ldf.m
Working temperature	> +10°C to +35°C
Delivery method	> in 20 kg tin buckets
Packaging unit	> 14 buckets on pallet

Storage

The storage time is up to 12 months from the date of manufacture and requires optimum storage conditions in closed containers between +10°C and +20°C. In case of colder storage, the adhesive will gel. It can be made ready for use again by slowly warming it up to 20°C. (Tempering by means of a water bath).

Safety

For handling our products, please observe the instructions on our EC safety data sheets and the safety instructions on our container labels.

